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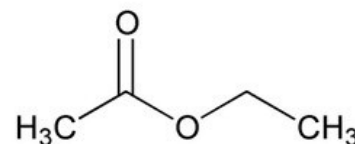
Website : www.satyampetro.com

**SATYAM**  
Petrochemicals

## Certificate of Analysis

**Product:** Ethyl Acetate.

**Molecular Formula:** C<sub>4</sub>H<sub>8</sub>O<sub>2</sub>.



Sr. No.	Parameter	UOM	Specification	Result
1	Colour	APHA	10 (Max)	10 Below
2	Appearance	-	Clear, Colourless Liquid	Clear, Colourless Liquid
3	Water Content	%	0.05 (max)	0.02
4	Acidity as Acetic Acid	%	0.01 (max)	0.0027
5	Alcohol Content	%	0.05 (max)	0.02
6	Density at 27 Degree C	%	0.895 - 0.898	0.896
7	Ester content as Ethyl Acetate by GC	%	99.80 (min)	99.90
8	Residue on evaporation	%	0.01 (max)	0.005
9	Distillation range at 760mm of Hg.			
	i) Initial Boiling Point.	°C	76.0 (min)	75.70
	ii) Dry Point.	°C	78.5 (max)	78.00

**Form:** Liquid.